

Work Order ID 69206



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Wednesday, May 04, 2011 4:10:43 PM

Item ID: D2856-400-720

Accept



Setup Start



Revision ID:

Stop



Item Name: Abrasion Strip

Start Date: 5/4/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 1/05-4

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2856	Rev A

100		0.00							
	Small Fab								
Packaging	Memo	0.00							
Packaging	Cut as per dwg D2856								

JS 11/05/13 *(20)*

110		0.00							
	QC6- Inspect dimensions to drawing								
QC	Memo	0.00							
Quality Control									

SB 11/05/14

(20)

120		0.00							
	Identify as per dwg & Stock Location: <i>409</i>								
Packaging	Memo	0.00							
Packaging									

11/5/16 *(200)*

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Start Date: 5/4/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/18
11-05-18
20

Picklist Print

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Work Order ID: 69206



Parent Item: D2856-400-720



Parent Item Name: Abrasion Strip


Start Date: 5/4/2011

Required Date: 5/6/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2856-400  Abrasion Strip		Manufactured	No			100	f	179.2696	0.6	12			

Location

Loc Qty

Loc Code

ST403 178.6

68076 178.6

ST409 0.6696

63735 0.6696

EPH/05/13

12

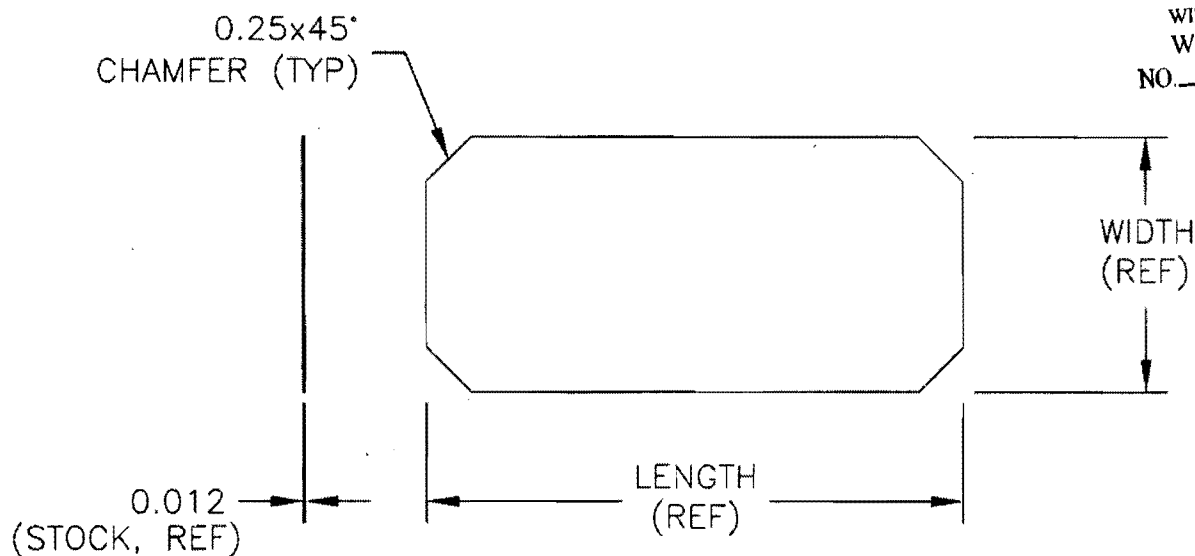


DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 69204
11/05/17



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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